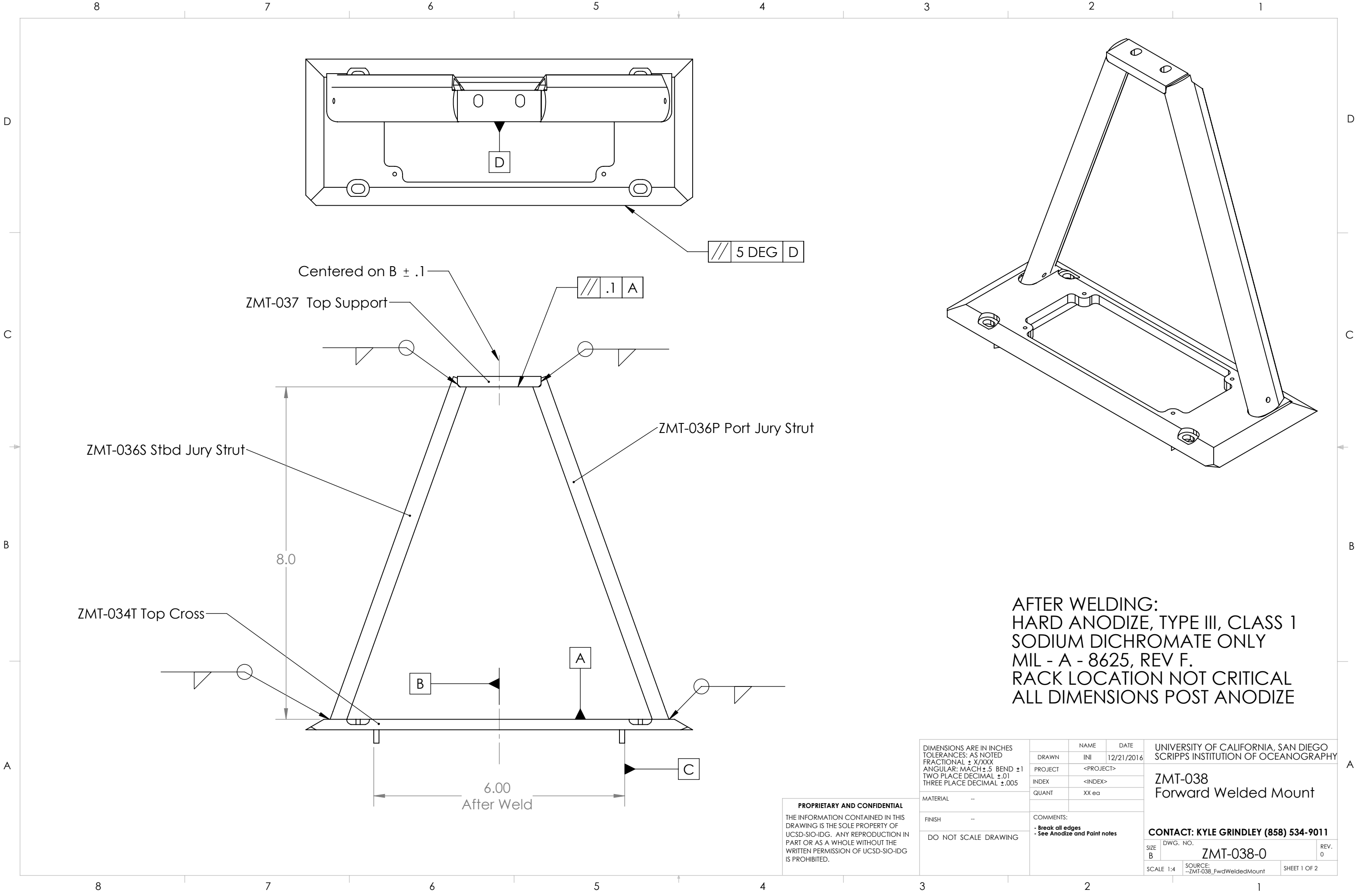
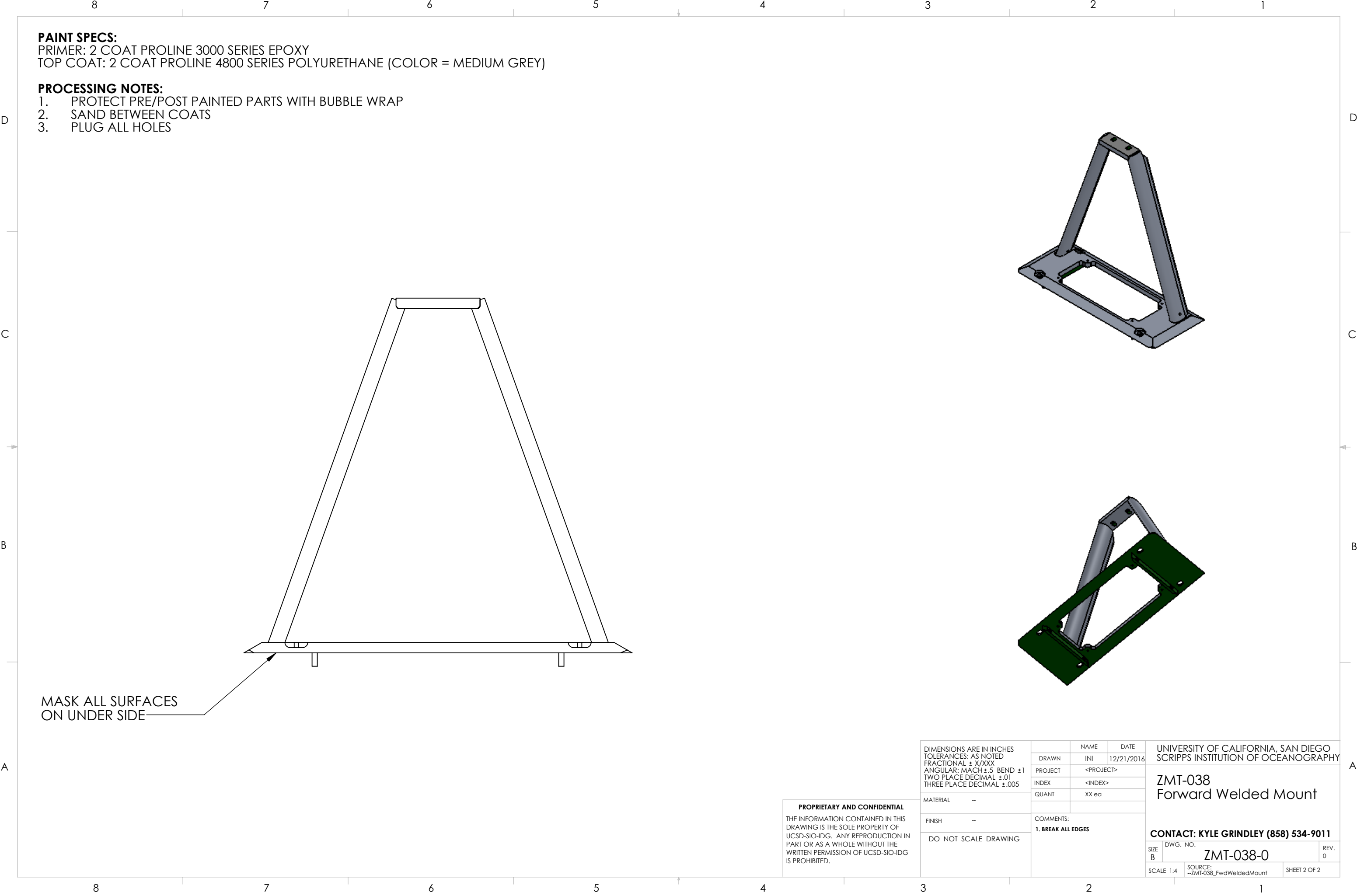




AFTER WELDING:
HARD ANODIZE, TYPE III, CLASS 1
SODIUM DICHROMATE ONLY
MIL - A - 8625, REV F.
RACK LOCATION NOT CRITICAL
ALL DIMENSIONS POST ANODIZE

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DIMENSIONS ARE IN INCHES TOLERANCES: AS NOTED FRACTIONAL ± X/XXX ANGULAR: MACH±.5 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME		DATE		UNIVERSITY OF CALIFORNIA, SAN DIEGO SCRIPPS INSTITUTION OF OCEANOGRAPHY					
		DRAWN		INI 12/21/2016							
		PROJECT		<PROJECT>							
		INDEX		<INDEX>							
MATERIAL --		QUANT		XX ea		ZMT-038 Forward Welded Mount					
FINISH --		COMMENTS: - Break all edges - See Anodize and Paint notes									
DO NOT SCALE DRAWING						CONTACT: KYLE GRINDLEY (858) 534-9011					
SIZE B		DWG. NO. ZMT-038-0								REV. 0	
SCALE 1:4		SOURCE: --ZMT-038_FwdWeldedMount								SHEET 1 OF 2	



PAINT SPECS:
PRIMER: 2 COAT PROLINE 3000 SERIES EPOXY
TOP COAT: 2 COAT PROLINE 4800 SERIES POLYURETHANE (COLOR = MEDIUM GREY)

- PROCESSING NOTES:**
1. PROTECT PRE/POST PAINTED PARTS WITH BUBBLE WRAP
 2. SAND BETWEEN COATS
 3. PLUG ALL HOLES

MASK ALL SURFACES
ON UNDER SIDE

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		DRAWN	INI 12/21/2016		
		PROJECT	<PROJECT>		
		INDEX	<INDEX>		
MATERIAL	--	QUANT	XX ea	ZMT-038 Forward Welded Mount	
FINISH	--	COMMENTS: 1. BREAK ALL EDGES			
DO NOT SCALE DRAWING					
SIZE B	DWG. NO. ZMT-038-0			REV. 0	
SCALE 1:4		SOURCE: --ZMT-038_FwdWeldedMount		SHEET 2 OF 2	